



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

M7
D5369-1

Job Sheet 166837



Part No: D5369-1

Job Qty: 4 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		11/9/17	0.00	0.00	Start Up Machining	<i>Kx</i>
100	Bandsaw	4 pcs		11/9/17	0.00	0.00	Bandsaw1	<i>Kx</i>
110	CNC Vertical Machining	4 pcs		11/10/17	0.00	9.69	HAAS 4	<i>Kx</i>
120	QC	4 pcs		11/10/17	0.00	0.00	QC2	<i>Kx</i>
130	QC	4 pcs		11/10/17	0.00	0.00	QC8	<i>Fk. 12-11-6</i>
140	Packaging	4 pcs		11/10/17	0.00	0.00	<i>SH79A</i> Packaging3	<i>DAS</i>
150	QC21-SA	4 Ea		11/10/17	0.00	0.00	QC21	<i>NOV</i>

Part Op 100 - CUT TO 82.750"

Descriptions: 110 - 1-Mill as per folio FB443 & dwg D5369, FOLIO REV: _____ DWG REV: _____ 2-Deburr as required

130 - ENSURE D5369-1/-2 IS MACHINED TO LENGTH AS PER DWG.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MUHMWB1.750X1.000X96.00	26	230	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 3:48 PM dart.poulin.mario

Job No: 166837
Mfg Date: 11/04/17

Start up Operation
4

D5369 - 1

Change No:
Quantity:
Operation:
Revision:
PART NO:

Cable Guard

5005847
AEROSPAC



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CANADA
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DART AEROSPACE LTD		Work Order:	
Description: Cable Guard		Part Number:	D5369-2
Inspection Dwg: D5369 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06	+0.020/-0.000	0.02	✓		Kt-05	verm.
0.13 x 45°	+/-0.030 x +/-0.5°	0.12545	✓		Kt-05	verm.
1.44	+/-0.030	1.443	✓		" "	" "
0.31	+/-0.030	0.315	✓		" "	" "
24°	+/-0.5°	24°	✓		CNE-17	A-G
50°	+/-0.5°	50°	✓		" "	" "
0.54	+/-0.030	0.520	✓		Kt-05	verm.
0.31	+/-0.030	0.306	✓		" "	" "
0.48	+/-0.030	0.486	✓		" "	" "
0.87	+/-0.030	0.878	✓		" "	" "
1.75	+/-0.030	1.750	✓		" "	" "
Ø0.316	+0.006/-0.001	0.316	✓		" "	" "
2.00	+/-0.030	2.002	✓		" "	" "
1.63	+/-0.030	1.630	✓		" "	" "
0.29	+/-0.030	0.285	✓		" "	" "
7.65	+/-0.030	7.648	✓		" "	" "
8.03	+/-0.030	8.028	✓		" "	" "
8.78	+/-0.030	8.778	✓		" "	" "
9.26	+/-0.030	9.262	✓		" "	" "
12.03	+/-0.030	12.028	✓		" "	" "
12.78	+/-0.030	12.778	✓		" "	" "
13.16	+/-0.030	13.158	✓		" "	" "
20.71	+/-0.030	20.708	✓		" "	" "
25.71	+/-0.030	25.708	✓		" "	" "
43.71	+/-0.030	43.708	✓		" "	" "
61.71	+/-0.030	61.708	✓		" "	" "
65.66	+/-0.030	65.662	✓		" "	" "
72.76	+/-0.030	72.762	✓		" "	" "
73.00	+/-0.030	73.00	✓		" "	" "
76.09	+/-0.030	76.09	✓		" "	" "
76.92	+/-0.030	76.92	✓		" "	" "
78.12	+/-0.030	78.12	✓		" "	" "

Measured by: DAS	Checked by: F.K.	QC Inspector:
Date: 9-89 17-11-04	Date: 17-11-06	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	AA

[illegible]